

# Webinar

# **Eco-efficient Recycled Cement produced from** waste cement-based materials

**FCT** project

EcoHydB – "Eco-efficient hydraulic binders produced from waste cement-based materials"

#### September 2022















### **Program:**

- 15:00 Opening
- 15:05 Introduction EcoHydB presentation and Introduction to Recycled cement JA Bogas
- 15:15 Microstructure and hydration behaviour of recycled cement JA Bogas
- 15:30 Recycled cement thermoactivated at different temperatures Sofia Real
- 15:45 Characterisation of the fresh and hardened properties of RC mortars Ana Carriço
- 16:00 RC in more sustainable concrete. Towards green concrete Ana Carriço
- 16:15 Life cycle assessment of thermoactivated recycled cement production
  *Vitor Sousa*
- 16:30 **Discussion** (Q&A)
- 17:00 Closure





VALUE





# Construction Industry

#### (EU green deal)

# Non-renewable

#### resources

50% of all extracted material



economic growth decoupled from the extraction of natural resources

#### **CDW** landfill

 $\cong$  35% of EU waste

 $\cong$  **10 Bt/year (world)**  $\cong$  900 Mt/year (EU)

 $(\cong$  **400 Mt/year**, excluding excavated soil and dredging spoil)



#### At least 70% CDW reuse

(Directive 2008/98/EC) **Excluding backfilling** 

#### **GHG** emissions

**up to 12% CO<sub>2</sub>** from material extraction, manufacturing, construction and renovation products



Less 55% by 2030 Carbon neutrality by 2050



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**CDW Recycling** 

> 30% of CDW



 $\cong$  > 150 Mt/year (EU)

### Concrete Industry



#### **Natural resources**

2.4 tonnes per m<sup>3</sup> concrete



#### $\cong$ 5-8% CO<sub>2</sub> from clinker production (>80% of concrete)







### Reuction of GHG emission caps (2.2%/year)

(EU ETS - Emissions Trading System, 2021-2030)



End of free allowances/ heavy fines

Auctioned allowances  $\cong$  20  $\notin$  t CO<sub>2</sub>





# Target (GCCA)

CDW reuse



- Alternative cements (9%)
- Carbon capture (36%)
- Clinker and concrete production efficiency (27%)
- Design efficiency (22%)
- Recarbonation (6%)



**EcoHydB -** Eco-efficient hydraulic binders produced from waste cement-based materials - 2018

**Objectives:** 

 Development of a fully recycled low-carbon cement (RC) from old concrete

 Characterization of RC and its behaviour in cementbased materials

 Production of a more eco-efficient clinker with waste concrete as raw material (with at least 20% reduction in CO<sub>2</sub> emissions)



## EcoHydB

## Tasks:

- **Task 1** Waste concrete production (selection, characterization, concrete separation)
- **Task 2** Production and characterization of RC (manufacture, optimization, hydration and microstructure)
- Task 3 Mechanical and durability characterisation of concrete produced with recycled low-carbon cement
- Task 4 Clinker production with waste concrete as raw material
- Task 5 Characterization of concrete produced with cement from the new more eco-efficient clinker
- Task 6 Ca rich inorganic wastes as solid sorbents for post combustion CO<sub>2</sub> capture
- Task 7 Economic and life-cycle assessment



# **EcoHydB - Eco-efficient hydraulic binders produced** from waste cement-based materials





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### **Project EcoHydB**

Title: EcoHydB - PTDC/ECI-CON/28308/2017 -Eco-efficient hydraulic binders produced from waste cement-based materials. Funding: 227.568 k€ (supported by the Portuguese

Foundation for Science and Technology - FCT) Duration: October 2018 - October 2022 **Research Team:** 



EcoHydB - Eco-efficient recycled cement produced from waste cement-based materials



# Thank you for you attention











